

Technical Data Sheet

Unicoate NC Top Coat Clear

UN5100

UN5300

UN5500

UN5900

Matt

30% Gloss

Semi-Gloss

Gloss

Description:

A premium-quality nitrocellulose clear top coat final finish for all types of wood.

Surface Preparation and Application Method:

1. The surface should be dry, and free from dirt, oil, grease, and powdery material.
2. For wood sand the entire surface until completely smooth.
3. For steel, clean the surface with thinner and remove any rust or welding pieces.
4. Apply two coats of **Unicoate** NC Sealer by cross-coat technique in order to obtain a high build and ensure optimum spreading.
5. Allow Three (3) minutes to flash off between coats.
6. Fill holes and cracks with **Unicoate** NC clear filler.
7. After drying, sand the surface until completely smooth.
8. Apply two (2) coats of **Unicoate** NC Top Coat clear wet on wet.
9. For maximum gloss, polish and silicon wax is recommended.

Features:

1. Fast drying
2. High Gloss
3. Fine and smooth finish

Dilution and Application:

Type of thinner	: Unicoate TC8500
Percentage of thinning	: 100 - 130% by volume
Nozzle orifice	: 1.5 - 2 mm
Output pressure	: 3 - 4 bar
Tools	: Air spray gun

Unicoate NC Top Coat clear can be also used by brush or roller.

Drying time (at 25C):

Touch dry	: Maximum - 30 minutes
Hard dry	: Maximum - 120 minutes
Polish or Wax	: 24 hours

UNICOATE FOR INDUSTRY

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