

## Technical Data Sheet

Unicoate PU Topcoat

UP 8900

### Description:

A High quality two component Polyurethane pigmented Topcoat finish for all types of wood works and Veneers, for interior work applications.

### Surface Preparation and Application Method:

1. The surface should be dry, and free from dirt, oil, grease, and powdery material.
2. For wood: sand the entire surface until completely smooth.
3. Apply two coats of **Unicoate PU** Primer by cross-coat technique in order to obtain a high build and ensure optimum spreading.
4. Allow Three (3) minutes to flash off between coats.
5. Fill holes and cracks with **Unicoate NC** wood filler.
6. After drying, sand the surface until completely smooth.
7. Apply two coats of **Unicoate PU Topcoat**.

### Features:

8. Excellent coverage
9. Excellent Colour retention
10. Excellent Adhesion
11. High Gloss

### Dilution and Application:

Mixing ratio	: 2 Part Topcoat PU890 : 1 Part Hardener PUH333
Potlife(at 25 C)	: Maximum 90 minutes
Type of thinner	: Unicoate P850
Percentage of thinning	: 15 – 25 % by volume
Nozzle orifice	: 1.0 – 1.5 mm
Output pressure	: 2- 3 bar
Tools	: Air spray gun

**Unicoate PU Topcoat can be also used by brush or roller.**

### Drying time (at 25C):

Touch dry	: Minimum - 60 minutes
Hard dry	: 2-3 Hours

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### Physicals Properties:

Finish	: Gloss & Matt
Flash Point	: 25 C
Specific Gravity	: 1.10 - 1.15 kg/L
Solid by Weight	: 45 - 55%
Coverage rate	: 10 - 12m <sup>2</sup> /L
Dry film thickness	: 45 - 50 microns
Shelf Life (dry and cool store)	: Two years

### Packing:

18 L drum + 9 L drum Hardener

### Colors:

White & Colours

### Subsequent Coats:

None

### Remarks:

Before Application

- Stir thoroughly
- Check Temperature above 7 C and relative humidity less than 80%

After Application

- Clean all tools used immediately with NC Thinner
- Close the cans after use
- Store in a dry and cool area

For more information, don't hesitate to contact our Technical Department.